

FOR SUBDUED INSIGNIA  
 YELLOW AREA TO BE  
 BLACK HAN CABLE N° 67138  
 RED AND BLUE AREA TO  
 BE OD-HAH CABLE N° 67133

REVISIONS

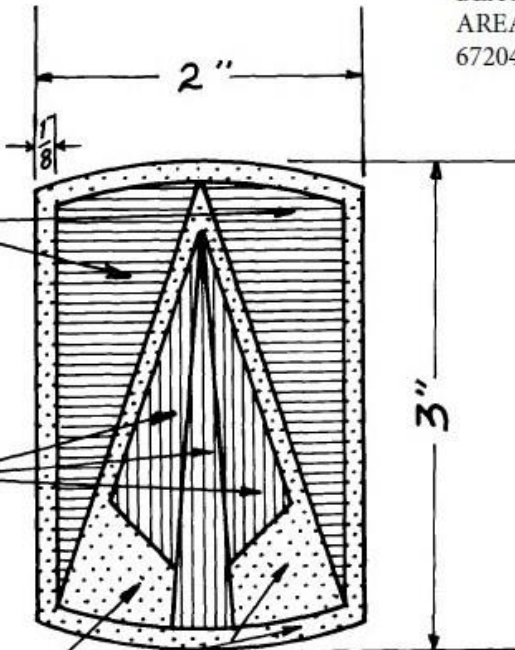
LTR	DESCRIPTION	DATE	APPROVED
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ACU-OCP: YELLOW AREA TO BE  
 BLACK 67138. RED & BLUE  
 AREAS TO BE BAGBY GREEN  
 67204.

ULTRAMARINE BLUE HS  
 CABLE N° 67118

SCARLET HL  
 CABLE N° 67111

YELLOW HH  
 CABLE N° 67108



STITCH COUNT

6,558 STITCHES (MINIMUM)

100/2 DENIER

8/4 SPAN

DESIGNED FOR OVEREDGE STITCHING

UNLESS OTHERWISE  
 SPECIFIED DIMEN-  
 SIONS ARE IN INCHES  
 TOLERANCES ON  
 FRACTIONS DECIMALS  
 ANGLES

MATERIAL:

EXAMINED	<i>J. J. J.</i>
CHECKED	<i>JCM</i>
PREPARED	<i>ELZ</i>

APPROVED  
*Gerald F. Luchino*  
 GERALD F. LUCHINO, COLONEL, GS  
 DIRECTOR

THE INSTITUTE OF HERALDRY, U.S. ARMY  
 CAMERON STATION, ALEXANDRIA, VA. 22304-5050

SHOULDER SLEEVE INSIGNIA  
 177TH ARMOR BRIGADE

SIZE  
 A 22571

CODE IDENT. NO.  
**A-1-707**

SCALE FULL DATE APRIL 9, 1985